Extension Spring Making Machine HIT-10A

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Single coiling point system for extension springs

The machine uses the single coiling point system.

Suitable for producing extension springs with wire in the range

0.1to 1.0mm.

Maximum spring diameter: 10mm.

Maximum Coil Body Length: 100mm

Production speed: 1 to 100 springs per minute.

Coil direction: Right and left hand.

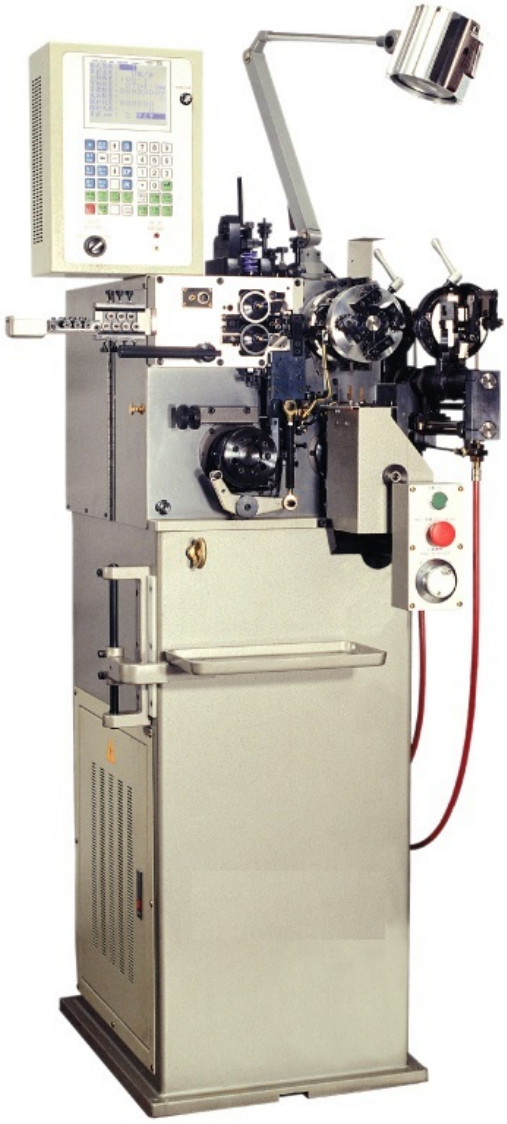
With servo-drive for both the wire feed and the camshaft and with computer control to allow quick set up of both standard and special springs.

The machine is supplied complete with all tooling to cover the wire range, including feed rollers, coiling points, mandrels, cutting tools, coiling points for left and right-handed springs, and a tool box complete with spanners, Allen keys and grease gun.

The machine is supplied with tooling for left and right hand English hooks. Tooling for right hand German hooks can also be supplied at additional cost. Supplied with a spring sorter/chute arrangement for sorting bad springs

Supplied complete and ready for connection to a 400 volt 50Hz 3 phase power supply with guarding to the latest safety regulations.

Including a 60kgpowered coil holder



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